

## CLAIMS

1    1. A method for controlling the end point of the chemical mechanical polishing (CMP) of a  
2    surface having a plurality of projecting components fabricated thereon, comprising the steps of:  
3                 fabricating a plurality of upwardly projecting components upon a substrate surface;  
4                 fabricating a CMP polishing end stop layer above said components;  
5                 fabricating a polishable layer above said stop layer;  
6                 conducting a CMP polishing step utilizing a polishing slurry that selectively removes said  
7    polishing layer as compared to said stop layer;  
8                 removing portions of said stop layer subsequent to said polishing step.

1    2. A method for controlling CMP polishing as described in claim 1 wherein said stop layer  
2    is composed of a substance that is significantly more resistant to polishing removal by said slurry  
3    than said polishable layer.

1    3. A method for controlling CMP polishing as described in claim 2 wherein portions of said  
2    stop layer are deposited upon a top surface of said projecting components.

1    4. A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2    is deposited upon a top surface of a first material layer that is deposited in part upon a top surface  
3    of said projecting components and in part upon a top surface of said substrate.

1    5.    A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2    is comprised of a substance selected from the group consisting of tantalum and diamond-like-  
3    carbon (DLC).

1    6.    A method for controlling CMP polishing as described in claim 5 wherein said stop layer  
2    is formed with a thickness of from 200 to 500 Å.

1    7.    A method for controlling CMP polishing as described in claim 5 wherein said stop layer  
2    is comprised of tantalum and is formed with a thickness of approximately 500 Å.

1    8.    A method for controlling CMP polishing as described in claim 5 wherein said stop layer  
2    is comprised of DLC and is formed with a thickness of approximately 200 Å.

1    9.    A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2    is removed utilizing an ion etching process.

1    10.   A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2    is comprised of tantalum and wherein said stop layer is removed utilizing an argon ion etching  
3    process.

1    11.   A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2    is removed utilizing a CMP process.

1       12.     A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2     is comprised of DLC and wherein said stop layer is removed through use of a reactive ion etch  
3     process utilizing oxygen reactive species.

1       13.     A method for controlling CMP polishing as described in claim 2 wherein said stop layer  
2     is comprised of DLC and wherein said stop layer is removed by use of a plasma ashing process  
3     utilizing oxygen.

1       14.     A method for controlling CMP polishing as described in claim 2 wherein an end stopping  
2     point of said CMP process is determined by monitoring a polishing motor current during said  
3     CMP polishing step.

1       15.     A method for controlling the end point of a chemical mechanical polishing (CMP)  
2     process of a surface having a plurality of upwardly projected components fabricated thereon,  
3     comprising the steps of:

4              depositing a polishing stop layer upon said components, with portions of said stop layer  
5     being deposited upon the top surface portions of said components;

6              depositing a polishable layer upon said stop layer;

7              conducting a CMP polishing step utilizing a polishing slurry that selectively removes said  
8     polishing layer as compared to said stop layer; wherein said CMP polishing step is conducted  
9     down to said portions of said stop layer that cover said top surface portions of said components;

10             removing said portions of said stop layer that cover said top surface portions of said  
11    components.

1    16.    A method for controlling CMP polishing as described in claim 15 wherein said polishable  
2    layer is deposited to a depth that is greater than the projecting height of said components.

1    17.    A method for controlling CMP polishing as described in claim 16 wherein said stop layer  
2    is comprised of a substance selected from the group consisting of tantalum and diamond-like-  
3    carbon (DLC).

1    18.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is formed with a thickness of from 200 to 500 Å.

1    19.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is comprised of tantalum and is formed with a thickness of approximately 500 Å.

1    20.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is comprised of DLC and is formed with a thickness of approximately 200 Å.

1    21.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is removed utilizing an ion etching process.

1    22.    A method for controlling CMP polishing as described in claim 16 wherein said stop layer  
2    is comprised of tantalum and wherein said stop layer is removed utilizing an argon ion etching  
3    process.

1    23.    A method for controlling CMP polishing as described in claim 16 wherein said stop layer  
2    is removed utilizing a CMP process.

1    24.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is comprised of DLC and wherein said stop layer is removed through use of a reactive ion etch  
3    process utilizing oxygen reactive species.

1    25.    A method for controlling CMP polishing as described in claim 17 wherein said stop layer  
2    is comprised of DLC and wherein said stop layer is removed by use of a plasma ashing process  
3    utilizing oxygen.

1    26.    A method for controlling CMP polishing as described in claim 16 wherein an end  
2    stopping point of said CMP process is determined by monitoring a polishing motor current  
3    during said CMP polishing step.

1    27.    A method for controlling the end point of a chemical mechanical polishing (CMP)  
2    process of a substrate surface having a plurality of upwardly projecting components fabricated  
3    thereon, comprising the steps of:

4                depositing a first layer of material upon said substrate, wherein a projecting portion of  
5    said first layer of material is deposited on top of said components;

6                depositing a polishing stop layer upon said first layer of material, with a portion of said  
7    stop layer being deposited on top of said projecting portions of said first layer;

8           depositing a polishable layer on top of said stop layer, wherein portions of said polishable  
9   layer are deposited on top of said portion of said stop layer that are deposited on top of said  
10   projecting portions of said first layer;

11           removing portions of said polishable layer and said stop layer that are deposited on top of  
12   said projecting portions of said first layer;

13           conducting a CMP polishing step utilizing a polishing slurry that selectively removes said  
14   polishable layer as compared to said stop layer;

15           removing said stop layer from said first layer.

1       28.   A method for controlling CMP polishing as described in claim 27 wherein said first layer  
2   is deposited to a depth that is less than the projecting height of said components.

1       29.   A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2   is comprised of a substance selected from the group consisting of tantalum and diamond like  
3   carbon (DLC).

1       30.   A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2   is formed with a thickness of from 200 to 500 Å.

1       31.   A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2   is comprised of tantalum and is formed with a thickness of approximately 500 Å.

1    32.    A method for controlling CMP polishing as described in claim 29 wherein said stop layer  
2    is comprised of DLC and is formed with a thickness of approximately 200 Å.

1    33.    A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2    is removed utilizing an ion etching process.

1    34.    A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2    is comprised of tantalum and wherein said stop layer is removed utilizing an argon ion etching  
3    process.

1    35.    A method for controlling CMP polishing as described in claim 28 wherein said stop layer  
2    is removed utilizing a CMP process including.

1    36.    A method for controlling CMP polishing as described in claim 29 wherein said stop layer  
2    is comprised of DLC and wherein said stop layer is removed through use of a reactive ion etch  
3    process utilizing oxygen reactive species.

1    37.    A method for controlling CMP polishing as described in claim 29 wherein said stop layer  
2    is comprised of DLC and wherein said stop layer is removed by use of a plasma ashing process  
3    utilizing oxygen.

1    38. A method for controlling CMP polishing as described in claim 28 wherein an end  
2    stopping point of said CMP process is determined by monitoring a polishing motor current  
3    during said CMP polishing step.

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